

## 细牙统一螺纹（UNF）钢丝螺套型式尺寸及安装参数

自由状态下 外径 (Dz)	钻头 直径 (d0)	钻头深度 (L3)	实际有效长度 (L2)	螺纹规格 (d×p)	螺距 (P)	公称长度 标识	公称长度 (L1)	圈数 (W)	自由状态下 外径 (Dz)	钻头 直径 (d0)	钻头深度 (L3)	实际有效 长度 (L2)
3.7 - 4.1	3	4.9	2.5	9/16" - 18	1.411	1d	14.3	8.9	16.9 - 17.6	14.7	19.9	13.6
3.7 - 4.1	3	6.4	4.0	9/16" - 18	1.411	1.5d	21.5	12.5	16.9 - 17.6	14.7	27.1	20.8
3.7 - 4.1	3	7.8	5.4	9/16" - 18	1.411	2d	28.6	17.1	16.9 - 17.6	14.7	34.2	27.9
3.7 - 4.1	3	9.2	6.7	9/16" - 18	1.411	2.5d	35.7	21.6	16.9 - 17.6	14.7	41.3	35.0
4.5 - 4.9	3.8	6.0	3.1	5/8" - 18	1.411	1d	15.9	8.9	18.6 - 19.3	16.3	21.5	15.2
4.5 - 4.9	3.8	7.8	4.9	5/8" - 18	1.411	1.5d	23.8	14.1	18.6 - 19.3	16.3	29.4	23.1
4.5 - 4.9	3.8	9.5	6.6	5/8" - 18	1.411	2d	31.8	19.1	18.6 - 19.3	16.3	37.4	31.1
4.5 - 4.9	3.8	11.3	8.4	5/8" - 18	1.411	2.5d	39.7	24.3	18.6 - 19.3	16.3	45.3	39.0
5.3 - 5.7	4.4	7.0	3.8	3/4" - 16	1.588	1d	19.1	9.7	22.2 - 22.9	19.5	25.5	18.3
5.3 - 5.7	4.4	9.1	5.9	3/4" - 16	1.588	1.5d	28.6	15.1	22.2 - 22.9	19.5	35.0	27.8
5.3 - 5.7	4.4	11.1	7.9	3/4" - 16	1.588	2d	38.1	20.6	22.2 - 22.9	19.5	44.5	37.3
5.3 - 5.7	4.4	13.3	10.1	3/4" - 16	1.588	2.5d	47.7	26	22.2 - 22.9	19.5	54.1	46.9
6.1 - 6.5	5.1	8.0	4.4	7/8" - 14	1.814	1d	22.2	9.9	26.0 - 26.7	22.7	29.5	21.3
6.1 - 6.5	5.1	10.4	6.8	7/8" - 14	1.814	1.5d	33.3	15.4	26.0 - 26.7	22.7	40.6	32.4
6.1 - 6.5	5.1	12.8	9.2	7/8" - 14	1.814	2d	44.5	21	26.0 - 26.7	22.7	51.8	43.6
6.1 - 6.5	5.1	15.3	11.7	7/8" - 14	1.814	2.5d	55.6	26.6	26.0 - 26.7	22.7	62.9	54.7
7.8 - 8.3	6.7	10.0	5.9	1" - 14	1.814	1d	25.4	11.5	29.4 - 30.1	26	32.7	24.5
7.8 - 8.3	6.7	13.1	9.0	1" - 14	1.814	1.5d	38.1	17.9	29.4 - 30.1	26	45.4	37.2
7.8 - 8.3	6.7	16.3	12.2	1" - 14	1.814	2d	50.8	24.3	29.4 - 30.1	26	58.1	49.9
7.8 - 8.3	6.7	19.5	15.4	1" - 14	1.814	2.5d	63.5	30.6	29.4 - 30.1	26	70.8	62.6
9.7 - 10.2	8.2	12.1	7.4	1" - 12	2.117	1d	25.4	9.7	29.7 - 30.4	26	33.9	24.3
9.7 - 10.2	8.2	16.1	11.4	1" - 12	2.117	1.5d	38.1	15.1	29.7 - 30.4	26	46.6	37.0
9.7 - 10.2	8.2	20.1	15.4	1" - 12	2.117	2d	50.8	20.6	29.7 - 30.4	26	59.3	49.7
9.7 - 10.2	8.2	24.0	19.3	1" - 12	2.117	2.5d	63.5	26.1	29.7 - 30.4	26	72.0	62.4
11.4 - 11.9	9.8	13.7	9.0	1 1/8" - 12	2.117	1d	28.6	10.1	33.2 - 33.9	29	37.1	27.5
11.4 - 11.9	9.8	18.5	13.8	1 1/8" - 12	2.117	1.5d	42.9	17.3	33.2 - 33.9	29	51.4	41.8
11.4 - 11.9	9.8	23.3	18.6	1 1/8" - 12	2.117	2d	57.2	23.4	33.2 - 33.9	29	65.7	56.1
11.4 - 11.9	9.8	28.0	23.3	1 1/4" - 12	2.117	1d	31.8	12.4	36.6 - 37.3	32.5	40.3	30.7
13.4 - 13.9	11.5	16.2	10.5	1 1/4" - 12	2.117	1.5d	47.6	19.3	36.6 - 37.3	32.5	56.1	46.5
13.4 - 13.9	11.5	21.8	16.1	1 1/4" - 12	2.117	2d	63.5	26.1	36.6 - 37.3	32.5	72.0	62.4
13.4 - 13.9	11.5	27.3	21.6	1 3/8" - 12	2.117	1d	34.9	13.8	40.0 - 40.9	32.5	43.4	33.8
13.4 - 13.9	11.5	32.9	27.2	1 3/8" - 12	2.117	1.5d	52.4	21.3	40.0 - 40.9	35.5	60.9	51.3
15.1 - 15.7	13.1	17.8	12.1	1 3/8" - 12	2.117	2d	69.9	28.9	40.0 - 40.9	35.5	78.4	68.8
15.1 - 15.7	13.1	24.2	18.5	1 1/2" - 12	2.117	1d	38.1	15.2	43.9 - 44.3	35.5	46.6	37.0
15.1 - 15.7	13.1	30.5	24.8	1 1/2" - 12	2.117	1.5d	57.2	23.4	43.9 - 44.3	38.5	65.7	56.1
15.1 - 15.7	13.1	36.9	31.2	1 1/2" - 12	2.117	2d	76.2	31.6	43.9 - 44.3	38.5	84.7	75.1
								38.5				